

FUSION3 CERTIFIED MATERIALS LIST

as of January 2, 2019

Fusion3 3D printers are only compatible with 1.75MM filament

BRAND	NAME	NOTES	SIMPLIFY3D PROFILE TO USE							Difficulty	BED PREP (Layers of Glue Stick)	
			F306	F400-S (.4MM)	F400-S (.6MM)	F400-HFR	F410 (.4MM)	F410 (.6MM)	F410 (.8MM)		F306 / F400	F410
PLA												
Atomic Filament	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
CasiusTech	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
ColorFabb	PLA/PHA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Filaments.ca	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Hatchbox	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
IC3D	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
JustPLA	JustPLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Keene Village Plastics	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
MakeShaper	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
MakeShaper	PLA/PHA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Mellink	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Mellink	PLA/PHA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Ultimachine	PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
SPECIALTY PLA												
3D4Makers	Facilian C8		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
3D-Fuel	APLA (Advanced PLA)		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
3D-Fuel	Pro PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
3DXTech	CarbonX CF-PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Medium	1	1
Atomic Filament	CF-PLA	Carbon Fiber Reinforced	F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Atomic Filament	GITD PLA	Glow-In-The-Dark	F306_CFPLA	F400_0.4_CFPLA	F400_0.6_CFPLA	F400-HFR_CFPLA	F410_0.4_CFPLA	F410_0.6_CFPLA	F410_0.8_CFPLA	Medium	1	1
ColorFabb	Bamboofill	Wood (Bamboo) Filled	F306_WoodFill	F400_0.4_WoodFill	F400_0.6_WoodFill	F400-HFR_WoodFill	F410_0.4_WoodFill	F410_0.6_WoodFill	F410_0.8_WoodFill	Hard	1	1
ColorFabb	GlowFill	Glow-In-The-Dark	F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
ColorFabb	Woodfill	Wood Filled	F306_WoodFill	F400_0.4_WoodFill	F400_0.6_WoodFill	F400-HFR_WoodFill	F410_0.4_WoodFill	F410_0.6_Woodfill	F410_0.8_Woodfill	Hard	1	1
eSUN	PLA+		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Filmpack	PLA-N		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Filaments.ca	CF-PLA	Carbon Fiber Reinforced	F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
FormFutura	EasyFill PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Keene Village Plastics	Performance PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
MakeShaper	Elite PLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
MakeShaper	CF-PLA	Carbon Fiber Reinforced	F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
Proto-Pasta	Carbon Fiber PLA	Carbon Fiber Reinforced	F306_CFPLA	F400_0.4_CFPLA	F400_0.6_CFPLA	F400-HFR_CFPLA	F410_0.4_CFPLA	F410_0.6_CFPLA	F410_0.8_CFPLA	Medium	1	1
Taulman3D	InPLA		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Easy	1	1
ABS												
3DXTech	ABS		F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
3DXTech	ABS Scent	Transparent	n/a	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Atomic Filament	ABS		F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Filaments.ca	ABS		F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Hatchbox	ABS		n/a	F400_0.4_HatchABS	F400_0.6_HatchABS	F400-HFR_HatchABS	F410_0.4_HatchABS	F410_0.6_HatchABS	F410_0.8_HatchABS	Medium	3	3
IC3D	ABS		F306_ABS	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Keene Village Plastics	ABS		F306_ABS	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
MakeShaper	ABS		F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
MatterHackers	Pro ABS		F306_ABS	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Mellink	ABS		F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Ultimachine	ABS		F306_ABS	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Verbatim	ABS		n/a	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
SPECIALTY/INFUSED ABS												
3DXTech	"CarbonX" CFR-ABS	Carbon Fiber Reinforced	F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
3DXTech	ESD-ABS	Electrostatic Discharge	F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
3DXTech	3DMax PC-ABS	Polycarbonate/ABS Blend	n/a	F400_0.4_3DXTechPC-ABS	F400_0.6_3DXTechPC-ABS	F400-HFR_ABS	F410_0.4_3DXTechPC-ABS	F410_0.6_3DXTechPC-ABS	F410_0.8_3DXTechPC-ABS	Hard	3	3
Argyle Materials	Flame-retardant ABS	Flame Retardant	F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Atomic Filament	CF-ABS	Carbon Fiber Reinforced	F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Filaments.ca	CF-ABS	Carbon Fiber Reinforced	F306_ABSpro	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Easy	3	3
Premix	Preperm ABS550	Dielectric / Low Loss (5.5er)	n/a	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Hard	3	3
Premix	Preperm ABS300	Dielectric / Low Loss (3.0er)	n/a	F400_0.4_ABS	F400_0.6_ABS	F400-HFR_ABS	F410_0.4_ABS	F410_0.6_ABS	F410_0.8_ABS	Hard	3	3
ASA												
3DXTech	3DXMax ASA			F400_0.4_ASA	F400_0.6_ASA	F400-HFR_ASA	F410_0.4_ASA	F410_0.6_ASA	F410_0.8_ASA	Easy	3	3
Filaments.ca	ASA			F400_0.4_ASA	F400_0.6_ASA	F400-HFR_ASA	F410_0.4_ASA	F410_0.6_ASA	F410_0.8_ASA	Easy	3	3
Fillamentum	ASA			F400_0.4_ASA	F400_0.6_ASA	F400-HFR_ASA	F410_0.4_ASA	F410_0.6_ASA	F410_0.8_ASA	Easy	3	3
MakeShaper	ASA			F400_0.4_ASA	F400_0.6_ASA	F400-HFR_ASA	F410_0.4_ASA	F410_0.6_ASA	F410_0.8_ASA	Easy	3	3
Toner Plastics	ASA			F400_0.4_ASA	F400_0.6_ASA	F400-HFR_ASA	F410_0.4_ASA	F410_0.6_ASA	F410_0.8_ASA	Easy	3	3
SPECIALTY ASA												
3DXTech	PC-ASA	Polycarbonate/ASA Blend		F400_0.4_3DXTechPC-ASA	F400_0.6_3DXTechPC-ASA		F410_0.4_PC-ASA	F410_0.6_PC-ASA	F410_0.8_PC-ASA	Medium	3	3

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BRAND	NAME	NOTES	SIMPLIFY3D PROFILE TO USE							BED PREP (Layers of Glue Stick)		
			F306	F400-S (.4MM)	F400-S (.6MM)	F400-HFR	F410 (.4MM)	F410 (.6MM)	F410 (.8MM)	Difficulty	F306 / F400	F410
PETG / PET												
3DXTech	Max-G PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Medium	2	2
Atomic Filament	PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Easy	2	2
E3D Online	Edge		F306_Edge	F400_0.4_Edge	F400_Edge_0.6	F400-HFR_Edge	F410_0.4_Edge	F410_0.6_Edge	F410_0.8_Edge	Medium	2	2
Filaments.ca	PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Easy	2	2
Hatchbox	PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Medium	2	2
Keene Village Plastics	PETG		n/a	F400_0.4_KVP_PETG	F400_0.6_KVP_PETG	F400-HFR_KVP_PETG	F410_0.4_KVP_PETG	F410_0.6_KVP_PETG	F410_0.8_KVP_PETG	Easy	2	2
MakeShaper	PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Easy	2	2
Push Plastic	PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Easy	2	2
Taulman3D	T-Glase		F306_TGlase	F400_0.4_T-Glase	F400_T-Glase_0.6	F400-HFR_T-Glase	F410_0.4_T-Glase	F410_0.6_T-Glase	F410_0.8_T-Glase	Medium	2	2
Toner Plastics	PETG		F306_PETG	F400_0.4_PETG	F400_0.6_PETG	F400-HFR_PETG	F410_0.4_PETG	F410_0.6_PETG	F410_0.8_PETG	Easy	2	2
Verbatim	PET		F306_PET	F400_0.4_PET	F400_0.6_PET	F400-HFR_PET	F410_0.4_PET	F410_0.6_PET	F410_0.8_PET	Easy	2	2
SPECIALTY PETG												
3DXTech	*CarbonX* CFR-PETG	Carbon Fiber Filled	n/a	F400_0.4_CF-PETG	F400_0.6_CF-PETG	F400-HFR_CF-PETG	F410_0.4_CF-PETG	F410_0.6_CF-PETG	F410_0.8_CF-PETG	Hard	2	2
3DXTech	3DXStat ESD-PETG	Electrostatic Discharge	n/a	F400_0.4_3DXTECH_ESD-PETG	F400_0.6_3DXTECH_ESD-PETG	n/a	F410_0.4_3DXTECHESD-PETG	F410_0.6_3DXTECHESD-PETG	F410_0.8_3DXTECHESD-PETG	Medium	2	2
3DXTech	Thermax GT		n/a	F400_0.4_3DXTECHThermaxGT	F400_0.6_3DXTECHThermaxGT	n/a	F410_0.4_3DXTECHThermaxGT	F410_0.6_3DXTECHThermaxGT	F410_0.8_3DXTECHThermaxGT	Hard	2	2
Atomic Filament	CF-PETG	Carbon Fiber Reinforced	n/a	F400_0.4_CF-PETG	F400_0.6_CF-PETG	F400-HFR_CF-PETG	F410_0.4_CF-PETG	F410_0.6_CF-PETG	F410_0.8_CF-PETG	Easy	2	2
NYLON												
3DXTech	Ion Nylon Alloy		n/a	F400_0.4_iONNylonAlloy	F400_0.6_iONNylonAlloy	n/a	F410_0.4_iONNylon	F410_0.6_iONNylon	F410_0.8_iONNylon	Medium	3	3
Filaments.ca	PA-12		n/a	F400_0.4_NylonPA12	F400_0.4_NylonPA12	F400-HFR_NylonPA12	F410_0.4_NylonPA12	F410_0.6_NylonPA12	F410_0.8_NylonPA12	Hard	3	3
MatterHackers	NylonX	Carbon Fiber Reinforced	n/a	F400_0.4_NylonX	F400_0.6_NylonX	n/a	F410_0.4_NylonX	F410_0.6_NylonX	F410_0.8_NylonX	Medium	4	4
Taulman3D	Alloy 910		F306_A910	F400_0.4_A910	F400_0.6_A910	F400-HFR_A910	F410_0.4_Alloy910	F410_0.6_Alloy910	F410_0.8_Alloy910	Medium	1	1
Taulman3D	Bridge Nylon		F306_Bridge	F400_0.4_Bridge	F400_0.6_Bridge	F400-HFR_Bridge	F410_0.4_Bridge	F410_0.6_Bridge	F410_0.8_Bridge	Medium	2	2
Taulman3D	Nylon 645		F306_Nylon645	F400_0.4_Nylon645	F400_0.6_Nylon645	F400-HFR_Nylon645	F410_0.4_Nylon645	F410_0.6_Nylon645	F410_0.8_Nylon645	Hard	2	2
Taulman3D	Nylon 680		F306_Nylon680	F400_0.4_Nylon680	F400_0.6_Nylon680	F400-HFR_Nylon680	F410_0.4_Nylon680	F410_0.6_Nylon680	F410_0.8_Nylon680	Medium	2	2
FLEXIBLE (TPU / TPE)												
3DXTech	ESD-Safe TPU	Electrostatic Discharge	n/a	F400_0.4_Makeshaper TPU	F400_0.6_Makeshaper TPU	n/a	F410_0.4_Flexible	F410_0.6_Flexible	F410_0.8_Flexible	Medium	2	2
Filaments.ca	TPU (90A)		n/a	F400_0.4_Makeshaper TPU	F400_0.6_Makeshaper TPU	n/a	F410_0.4_Flexible	F410_0.6_Flexible	F410_0.8_Flexible	Hard	2	2
Filamentum	Flexfill 98A		n/a	F400_0.4_Semiflex	F400_0.6_Semiflex	F400-HFR_Semiflex	F410_0.4_Semiflex	F410_0.6_Semiflex	F410_0.8_Semiflex	Hard	2	2
MakeShaper	Flexible TPU (85A)		n/a	F400_0.4_Flexible	F400_0.6_Flexible	F400-HFR_Flexible	F410_0.4_Flexible	F410_0.6_Flexible	F410_0.8_Flexible	Hard	2	2
MakeShaper	Semi-Flexible TPU (95A)		n/a	F400_0.4_Makeshaper TPU	F400_0.6_Makeshaper TPU	n/a	F410_0.4_Flexible	F410_0.6_Flexible	F410_0.8_Flexible	Hard	2	2
NinjaTech	Cheetah		n/a	F400_0.4_Cheetah	F400_0.6_Cheetah	n/a	F410_0.4_Cheetah	F410_0.6_Cheetah	F410_0.8_Cheetah	Medium	2	2
NinjaTech	Semiflex		n/a	F400_0.4_Semiflex	F400_0.6_Semiflex	F400-HFR_Semiflex	F410_0.4_Semiflex	F410_0.6_Semiflex	F410_0.8_Semiflex	Hard	2	2
Polymaker	Polyflex		n/a	F400_0.4_Makeshaper TPU	F400_0.6_Makeshaper TPU	n/a	F410_0.4_Flexible	F410_0.6_Flexible	F410_0.8_Flexible	Hard	2	2
Taulman3D	PCTPE		F306_PCTPE	F400_0.4_PCTPE	F400_0.6_PCTPE	F400-HFR_PCTPE	F410_0.4_PCTPE	F410_0.6_PCTPE	F410_0.8_PCTPE	Medium	2	2
OTHER CO-POLYESTERS												
ColorFabb	HT		n/a	F400_0.4_HT	F400_0.6_HT	F400_HFR_HT	F410_0.4_HT	F410_0.6_HT	F410_0.8_HT	Hard	2	2
ColorFabb	HT Clear		n/a	F400_0.4_HT	F400_0.6_HT	F400_HFR_HT	F410_0.4_HT	F410_0.6_HT	F410_0.8_HT	Hard	2	2
ColorFabb	nGen		F306_nGen	F400_0.4_nGen	F400_0.6_nGen	F400_HFR_nGen	F410_0.4_nGen	F410_0.6_nGen	F410_0.8_nGen	Medium	2	2
ColorFabb	XT		n/a	F400_0.4_XT	F400_0.6_XT	F400-HFR_XT	F410_0.4_XT	F410_0.6_XT	F410_0.8_XT	Hard	2	2
ColorFabb	XT-CF20		F306_XT-CF20	F400_0.4_XT-CF20	F400_0.6_XT-CF20	F400-HFR_XT-CF20	F410_0.4_XT-CF20	F410_0.6_XT-CF20	F410_0.8_XT-CF20	Hard	2	2
Taulman3D	N-vent		F306_nVent	F400_0.4_nVent	F400_0.6_nVent	F400-HFR_nVent	F410_0.4_nVent	F410_0.6_nVent	F410_0.8_nVent	Medium	2	2
Taulman3D	Tech-G		n/a	F400_0.4_Tech-G	F400_0.6_Tech-G	n/a	F410_0.4_TechG	F410_0.6_TechG	F410_0.8_TechG	Medium	2	2
ACRYLIC / PMMA												
PushPlastic	PMMA (Acrylic)		F306_PMMA	F400_0.4_PMMA	F400_0.6_PMMA	F400-HFR_PMMA	F410_0.4_PMMA	F410_0.6_PMMA	F410_0.8_PMMA	Hard	2	2
HIPS												
Ultimachine	HIPS		F306_HIPS	F400_0.4_HIPS	F400_0.6_HIPS	F400-HFR_HIPS	F410_0.4_HIPS	F410_0.6_HIPS	F410_0.8_HIPS	Hard	2	2
POLYCARBONATE												
Filaments.ca	*Easy* PC		n/a	F400_0.4_EasyPC	F400_0.6_EasyPC	F400-HFR_EasyPC	F410_0.4_EasyPC	F410_0.6_EasyPC	F410_0.8_EasyPC	Hard	2	2
Polymaker	PolyMax PC		n/a	F400_0.4_PC	F400_0.6_PC	F400-HFR_PC	F410_0.4_PC	F410_0.6_PC	F410_0.8_PC	Hard	2	2
PriLine	Carbon Fiber PC	Carbon Fiber Reinforced	n/a	F400_0.4_PC	F400_0.6_PC	F400-HFR_PC	F410_0.4_PC	F410_0.6_PC	F410_0.8_PC	Medium	2	2
Push Plastic	PC/PBT	Polycarbonate / PBT Blend	n/a	F400_0.4_PCPBT	F400_0.6_PCPBT	F400-HFR_PCPBT	F410_0.4_PC-PBT	F410_0.6_PC-PBT	F410_0.8_PC-PBT	Medium	2	2
Ultimachine	Polycarbonate		F306_PC	F400_0.4_PC	F400_0.6_PC	F400-HFR_PC	F410_0.4_PC	F410_0.6_PC	F410_0.8_PC	Hard	2	2
OTHER												
Polymaker	Polysmooth		F306_PLA	F400_0.4_PLA	F400_0.6_PLA	F400-HFR_PLA	F410_0.4_PLA	F410_0.6_PLA	F410_0.8_PLA	Medium	2	2
Taulman3D	Bluprint		n/a	F400_0.4_BluPrint	F400_0.6_BluPrint	n/a	F410_0.4_BluPrint	F410_0.6_BluPrint	F410_0.8_BluPrint	Medium	2	2